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Serial No. 10/696,353
Docket No. AMANO A372
Amendment C under Rule 116**AMENDMENT TO THE CLAIMS:**

Please cancel claims 1-6, 11 and 19-30, without prejudice, and amend claims 7 and 12, as shown below.

This listing of claims will replace all prior versions and listings of claims in the Application:

Claims 1 - 6 (cancelled)

Claim 7 (currently amended): A circular-shaped metal structure fabricated by plastic-working and having a wall thickness in the range of 0.03 mm to 0.09 mm both inclusive, said circular-shaped metal structure being formed of a first metal film and a second metal film different from the first integrally rolled together to form an unitary structure,

wherein a film composed of silicon and fluorocarbon resin is coated on a surface of said circular-shaped metal structure.

Claim 8 (previously presented): The circular-shaped metal structure as set forth in claim 7, wherein said first metal film is comprised of a stainless steel film, and said second metal film is comprised of a copper film.

Claim 9 (previously presented): The circular-shaped metal structure as set forth in claim 8, wherein said stainless steel film has a thickness A and said copper film has a thickness B, wherein a ratio A:B is in a range of 1:2 to 29:1 both inclusive.

Claim 10 (previously presented): The circular-shaped metal structure as set forth in claim 8, wherein said circular-shaped metal structure has a wall thickness of 0.03 mm, in which said stainless steel film has a thickness in the range of 0.01 mm to 0.029 mm both inclusive and said copper film has a thickness in the range of 0.02 mm to 0.001 mm both inclusive.

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Claim 11 (cancelled)

Claim 12 (currently amended): The circular-shaped metal structure as set forth in claim [[11]] 7, wherein said film is coated only on an outer surface of said circular-shaped metal structure.

Claim 13 (original): The circular-shaped metal structure as set forth in claim 7, wherein said circular-shaped metal structure is plated at a surface thereof with copper.

Claim 14 (original): The circular-shaped metal structure as set forth in claim 13, wherein said circular-shaped metal structure is plated only at an outer surface thereof with copper.

Claim 15 (previously presented): The circular-shaped metal structure as set forth in claim 7, wherein a reduction rate of a thickness of said circular-shaped metal structure after plastic-working to a thickness of said circular-shaped metal structure before plastic-working is equal to or greater than 40%.

Claim 16 (previously presented): The circular-shaped metal structure as set forth in claim 7, wherein said circular-shaped metal structure has a Vickers hardness Hv equal to or greater than 380 after plastic-working.

Claim 17 (previously presented): The circular-shaped metal structure as set forth in claim 7, wherein said circular-shaped metal structure has a Vickers hardness Hv in the range of 100 to 250 both inclusive after plastic-working and then annealed.

Claim 18 (original): The circular-shaped metal structure as set forth in claim 7, wherein said plastic-working is spinning-working.

Claims 19 - 30 (cancelled)

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